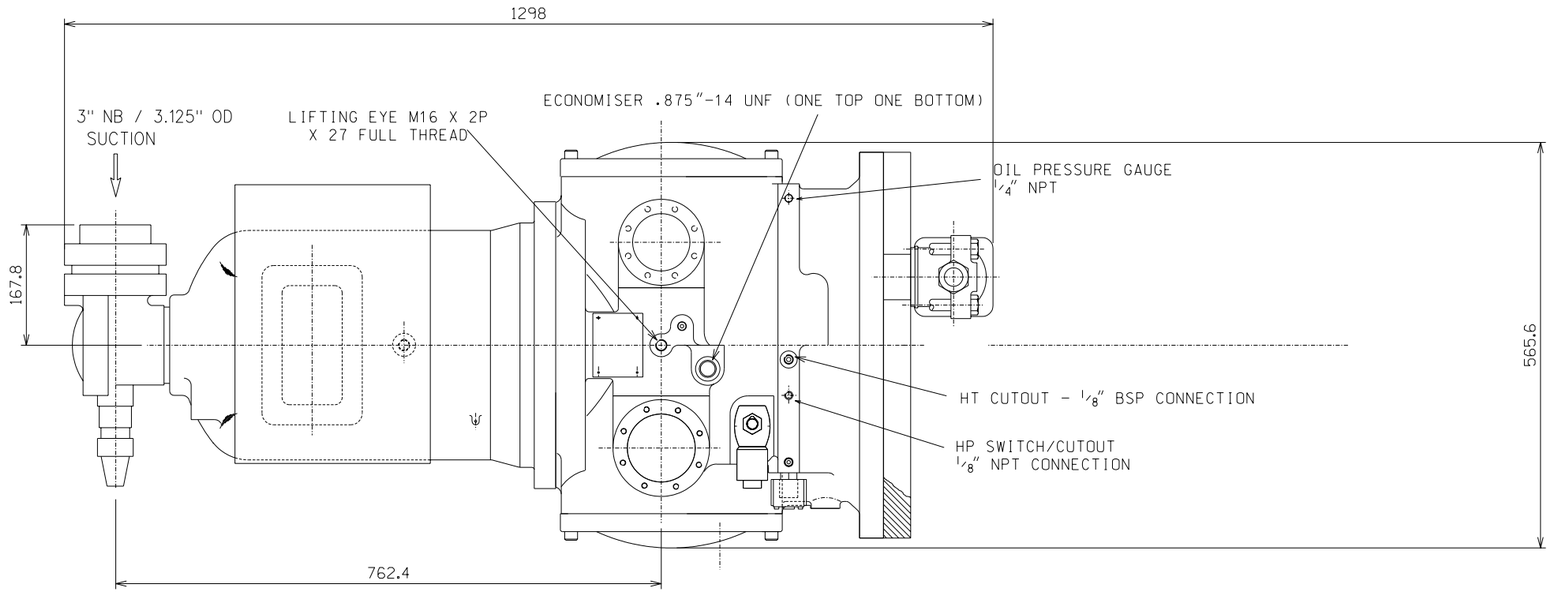
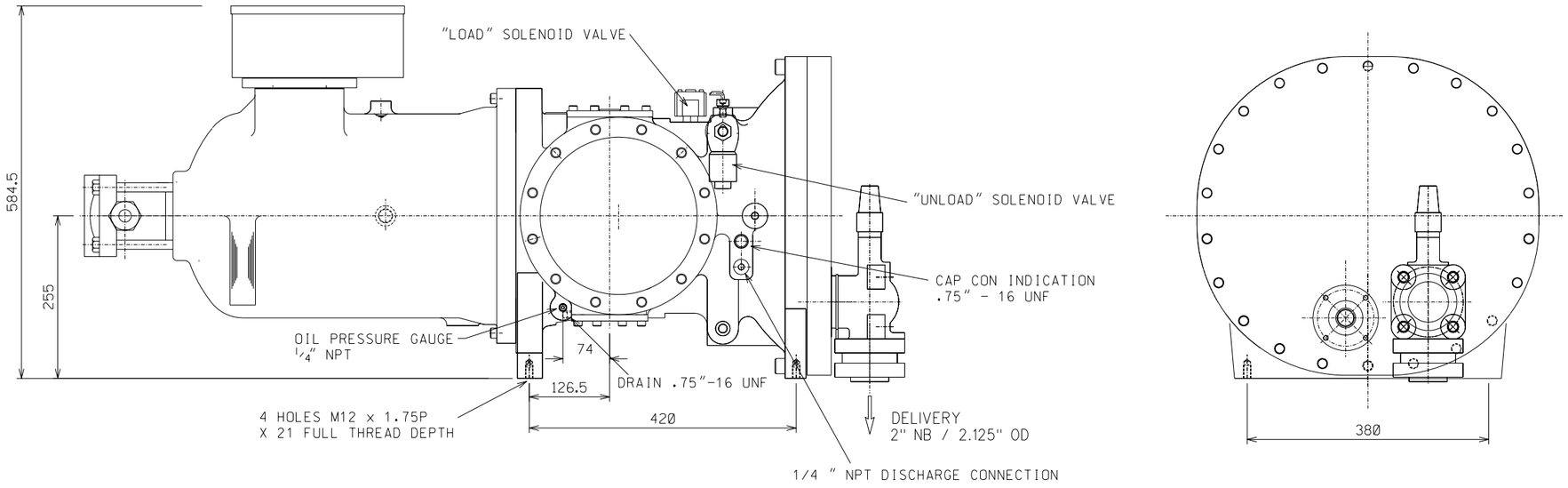
IF IN DOUBT ASK	DRAWING NOT TO BE SCALED	THIRD ANGLE PROJECTION	DRG. CODE NO. D100349

USED ON

REF. DRGS.
3301997





PATT.	
C/SM	
P&C	
S.G.	
PL.G.	
FIT.	
M/C	
INSP.	

ROUGHNESS NUMBERS

N8 TO N12	R/ - ROUGH ·126 - MICRO INCHES OR 3.2 - MICROMETRES
N7 TO N8	N/ - NORMAL · 64 TO 125 MICRO INCHES OR 1.6 TO 3.2 MICROMETRES
N6 TO N7	F/ - FINE · 32 TO 63 MICRO INCHES OR 0.8 TO 1.6 MICROMETRES
N5 TO N6	S/ - SUPERFINE · 16 TO 31 MICRO INCHES OR 0.4 TO 0.8 MICROMETRES
	FOR OTHER FINISHES AS PER WORKS STD. 45/1 - 0.05 TO 0.2 MICRO INS. SUPERFINE
	FINISHES TO TOL. THUS E.G. 0.4 - 1 MICRO INS. ±10% - 0.225 : 0.425 MICROMETRES

FINISH SYMBOLS

CAD DRAWING NOT TO BE MODIFIED

DRAWN
18/08/03
AAE

SIZE A1

INSPECTION BY								
	5			9			PROTECTIVE FINISH	
	4			8			PATT NO.	
	3			7			WEIGHT kg	
DATE APPROVED	2			6			SCALE NTS	
	ISSUE NO	DESCRIPTION OF MOD.	DATE & INITIALS	ISSUE NO	DESCRIPTION OF MOD.	DATE & INITIALS	DIMENSIONS IN MM	

TEST PRESSURE
psig HYD
psig AIR

TOLERANCES EXCEPT WHERE OTHERWISE STATED. (BRACKETED) DIMNS. FOR REF. ONLY.
IMPERIAL UNITS
FRACT. DIMNS. : .020"
DECIMAL DIMNS. : .010"
METRIC UNITS.
: 0.5 MILLIMETRES

MATERIAL

TITLE
PHYSICAL DATA
HSS3200 COMPRESSOR

MANU. ORDER NO.	CONTRACT ORDER NO.	REMARKS

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DRAWING CODE NO. D100349

ISSUE NO. 01

SHEET NO. 1 OF 1